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INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicantle or agentle file reference							
Applicant's or agent's file reference H/2BN67/AK/4 FOR FURTHER AC		TION See Form PCT/IPEA/416					
International application No. PCT/NL2005/000060	International filing date (day/mo 27.01.2005		Priority date <i>(day/month/year)</i> 27.01.2004				
International Patent Classification (IPC) or national classification and IPC G01N21/90							
Applicant HEINEKEN TECHNICAL SERVICES B.V. et al.							
 This report is the international preliminary examination report, established by this International Preliminary Examining Authority under Article 35 and transmitted to the applicant according to Article 36. 							
2. This REPORT consists of a total of	This REPORT consists of a total of 7 sheets, including this cover sheet.						
3. This report is also accompanied b	4.11.17.77						
a. 🛭 sent to the applicant and to							
sheets of the description, claims and/or drawings which have been amended and are the basis of this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions).							
sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes beyond the disclosure in the international application as filed, as indicated in item 4 of Box No. I and the Supplemental Box.							
b. (sent to the International Bureau only) a total of (indicate type and number of electronic carrier(s)), containing a sequence listing and/or tables related thereto, in computer readable form only, as indicated in the Supplemental Box Relating to Sequence Listing (see Section 802 of the Administrative Instructions).							
4. This report contains indications re	elating to the following items:						
☐ Box No. I Basis of the opi	nion						
☐ Box No. II Priority							
☐ Box No. III Non-establishm	ent of opinion with regard to r	novelty, inventive ste	ep and industrial applicability				
☐ Box No. IV Lack of unity of		,					
☐ Box No. V Reasoned state applicability; cit	ement under Article 35(2) with ations and explanations suppo	regard to novelty, in orting such statement	nventive step or industrial nt				
☐ Box No. VI Certain docume							
	in the international application						
☐ Box No. VIII Certain observa	ations on the international app	olication					
Date of submission of the demand	Date	e of completion of this r	report				
21.07.2005	16.	12.2005					
Name and mailing address of the internation	nal Auth	norized Officer	sches Petentam				
preliminary examining authority: European Patent Office - P.B NL-2280 HV Rijswijk - Pays I	Bas ∣ Ver	rdoodt, E	or of the second				
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INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No. PCT/NL2005/000060

	Box No	. I	Basis of the re	ort			
۱.	With reg	ith regard to the language , this report is based on the international application in the language in which it was ed, unless otherwise indicated under this item.					
	whi ⊠ □	 This report is based on translations from the original language into the following language English, which is the language of a translation furnished for the purposes of: ☑ international search (under Rules 12.3 and 23.1(b)) ☐ publication of the international application (under Rule 12.4) ☐ international preliminary examination (under Rules 55.2 and/or 55.3) 					
2.	have be	Ith regard to the elements * of the international application, this report is based on (replacement sheets which ave been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this eport as "originally filed" and are not annexed to this report):					
	Description, Pages						
	1-19			as originally filed			
	Claims,	Nui	nbers				
	1-20			received on 21.07.2005 with letter of 21.07.2005			
	Drawing	ngs, Sheets					
	1/5-5/5			as originally filed			
	□ as	sequ	ence listing and	r any related table(s) - see Supplemental Box Relating to Sequence Listing			
3.		 ☑ The amendments have resulted in the cancellation of: ☐ the description, pages ☑ the claims, Nos. 21-23 ☐ the drawings, sheets/figs ☐ the sequence listing (specify): ☐ any table(s) related to sequence listing (specify): 					
4.	had no Supple	☐ This report has been established as if (some of) the amendments annexed to this report and listed below had not been made, since they have been considered to go beyond the disclosure as filed, as indicated in the supplemental Box (Rule 70.2(c)). ☐ the description, pages ☐ the claims, Nos. ☐ the drawings, sheets/figs ☐ the sequence listing (specify): ☐ any table(s) related to sequence listing (specify):					
	* If	it	em 4 applie:	some or all of these sheets may be marked "superseded."			

INTERNATIONAL PRELIMINARY REPORT **ON PATENTABILITY**

International application No. PCT/NL2005/000060

Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Statement

Novelty (N)

Yes: Claims Claims

No:

1-18 19,20

Inventive step (IS)

Yes: Claims

1-18

No: Claims

19,20

Industrial applicability (IA)

Yes: Claims

1-20

Claims No:

2. Citations and explanations (Rule 70.7):

see separate sheet

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Re Item V

1. Reference is made to the following documents:

D1: EP-A-0 872 724 (LOGICS & CONTROL S N C DI LOTT) 21 October 1998

D2: EP-A-1 241 467 (HITACHI ENGINEERING CO., LTD) 18 September 2002

D3: WO 03/042673 A (AKKERMAN JENSEN PETER; ENDTZ FREDERIK NICO (NL); HEINEKEN TECH SERVIC) 22 May 2003

D4: WO 97/04887 A (COORS BREWING CO) 13 February 1997

D5: US-A-6 067 155 (RINGLIEN JAMES A) 23 May 2000

CLAIMS 1 AND 5 (ART. 6 PCT)

- 2.1 The application does not meet the requirements of Article 6 PCT, because independent claims 1 and 5 are not clear.
- 2.2 Claim 1 is not supported by the description as required by Article 6 PCT, as its scope is broader than justified by the description and drawings. The reasons therefor are the following:

According to the description, the recording made by the second recording means is used to determine the orientation of the container.

However, it is not clear from claim 1 that the orientation of the container is performed using the recording made by this second recording means. Therefore, any other way than described in the description for determining the orientation is possible, e.g optically by using the first recording means or even mechanically using some kind of a reference marking on the bottle.

Further it is not clear from claim 1 what is meant by the "making use of radiation comprising at least a second wavelength", as it is not clear how or if this radiation interacts with the container. This may even indicate some other kind of measurement involving x-ray or fluorescence analysis and not the use of visible light to allow the recording of an image using the second recording means as shown in the description.

2.3 Claim 5 is also not supported by the description as required by Article 6 PCT, as there are two means, an orientation determining means (line 17) and a second recording means (line 24) which are both used for determining the orientation of the container relative to the first recording means. According to the description (Page 11, lines 2-9), there is only one means, the processing unit (34), which serves to determine the orientation of the bottle on the basis of the second recording.

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Obviously this processing unit (34) corresponds to the orientation determining means (in line 17) of claim 5.

Reasoned statement with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

CLAIM 1

- 3.1 The document D1 is regarded as being the closest prior art to the subject-matter of claim 1, and shows (the references in parentheses applying to this document):

 Method for detecting the possible presence of contamination of a container (Column 1, lines 8-12) with a decorative exterior (Column 6, lines 22-28), for liquids such as a drink such as beer, comprising steps for:
 - irradiating the container with radiation with at least a first wavelength by means of irradiating means (Column 4, lines 37-42),
 - determining the orientation of the container relative to first recording means (Column 6, lines 40-43),
 - recording by means of recording means a radiation sample of the radiation (Column 4, lines 27-29),
 - determining the possible presence of contamination by comparing the sample to a predetermined reference matching the orientation of the container relative to the recording means (Column 6, lines 38-39),
 - approving or rejecting the container (Column 6, lines 30-34).
- 3.2 The subject-matter of claim 1 therefore differs from this known D1 in that: the radiation has passed through at least a part of the container and use is made of radiation comprising at least a second wavelength and a recording is made by means of second recording means with a sensitivity to the second wavelength.
- 3.3 As it is not clear how or if the radiation, comprising at least a second wavelength, interacts with the container and of what a recording is made by means of second recording means (See also above, pgh 2.2), these steps are considered not to limit the subject-matter of claim 1.
- 3.4 The problem to be solved by the present invention may therefore be regarded as how

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- to detect contamination at the inner side of the container.
- 3.5 The solution proposed in claim 1 of the present application cannot be considered as involving an inventive step (Article 33(3) PCT) for the following reasons:

 Document D2 (EP1241467) also uses radiation (2) which has passed through the container to be inspected, to detect the presence of contamination at the inner side of the container.
- 3.6 The skilled person would therefore regard it as a normal option to include this feature in the method described in document D1 in order to solve the problem posed.

CLAIM 5

- 4.1 Document D1 (EP0872724) is regarded as being the closest prior art to the subject-matter of claim 1, and shows (the references in parentheses applying to this document):
- 4.2 Device *suitable* for detecting the possible presence of contamination of a container (Column 1, lines 8-12) with a decorative exterior (Column 6, lines 22-28), for liquids such as a drink such as beer or a soft drink, comprising;
 - first irradiating means (14) for irradiating the container with at least a first wavelength,
 - recording means (13) for recording a radiation sample of radiation during interaction of the radiation with at least a part of the container,
 - orientation determining means (PLC) for determining the orientation of the container relative to the recording means (Column 6, lines 40-43)
 - comparing means (PLC) for comparing the sample to a predetermined reference, matching the orientation of the container relative to the first recording means during the recording (Column 6, lines 41-43).
- 4.3 The subject-matter of claim 5 therefore differs from this known D1 in that: second irradiating means for emitting radiation of at least a second wavelength are provided, as well as second recording means.
- 4.4 As orientation determining means are already mentioned in the claim (See also above, pgh. 2.3), the second recording means are not considered to be suitable for performing this function.
- 4.5 The problem to be solved by the present invention may therefore be regarded as how to detect contamination at the inner side of the container.

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- 4.6 The solution proposed in claim 5 of the present application cannot be considered as involving an inventive step (Article 33(3) PCT) for the following reasons:

 Document D2 (EP1241467) also uses second irradiating means (2) for emitting radiation of a second wavelength and second recording means (5), to detect the presence of contamination at the inner side of the container.
- 4.7 The skilled person would therefore regard it as a normal option to include this feature in the method described in document D1 in order to solve the problem posed.

5 DEPENDENT CLAIMS 2-4 and 6-18

5.1 Dependent claims 2-4 and 6-18 do not contain any features which, in combination with the features of any claim to which they refer, meet the requirements of the PCT in respect of novelty and/or inventive step (Article 33(2) and (3) PCT), see documents D1-D5 and the corresponding passages cited in the search report.

6 **CLAIM 19**

- 6.1 **Independent device claim 19:** As the recording means described in D1 is suitable for recording radiation *after it has passed through a wall part of the container*, claim 19 is considered to be not new.
- 6.2 Claim 20 is not clear (Art. 6 PCT) as it is not clear how the device as claimed in claim 19 can comprise measures according to any of the method claims 2-16.

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2 1, 07, 2005

NEW CLAIMS



- Method for detecting the possible presence of contamination of a container with a decorative exterior, for instance provided with labelling and/or relief patterns, for liquids such as a drink such as beer, comprising steps for:
 - irradiating the container with radiation with at least a first wavelength by means of irradiating means,
- determining the orientation of the container 10 relative to first recording means,
 - making use of radiation comprising at least a second wavelength,
 - recording by means of recording means a radiation sample of the radiation after the radiation has passed through at least a part of the container, and
 - making a recording by means of second recording means with a sensitivity to the second wavelength,
- determining the possible presence of contamination
 by comparing the sample to a predetermined reference matching
 the orientation of the container relative to the recording
 means, and
 - approving or rejecting the container.
- 2. Method as claimed in claim 1, wherein the 25 containers are transported by means of a conveyor past the irradiating means and the recording means.
- Method as claimed in claim 1 or 2, wherein the sample comprises an image recording and the reference
 comprises a reference image.

- 4. Method as claimed in claim 1, 2 or 3, wherein two recording means make a recording of the container at a predetermined angle relative to the container.
- 5. Device for detecting the possible presence of contamination of a container with a decorative exterior, for instance provided with a labelling and/or relief patterns, for liquids such as a drink such as beer or a soft drink, comprising:
- first irradiating means for irradiating the container with at least a first wavelength,
 - second irradiating means for emitting radiation of at least a second wavelength,
- recording means for recording a radiation sample of
 .15 radiation during interaction of the radiation with at least a part of the container,
 - orientation determining means for determining the orientation of the container relative to the first recording means,
- comparing means for comparing the sample to a predetermined reference matching the orientation of the container relative to the first recording means during the recording, and
- second recording means for determining by means of a second recording the orientation of the container relative to the first recording means on the basis of the mutual positions and orientations of the first recording means, the second recording means and the container.
- 6. Device as claimed in claim 5, wherein the orientation determining means comprise recording means for making one or more the time of recording(s).

7. Device as claimed in claim 5 or 6, comprising filter means for making recordings in optically independent manner with the recording means on the basis of radiation of the first or of the second wavelength.

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8. Device as claimed in claim 5, 6 or 7, comprising polarizing means for polarizing radiation of the first and/or the second irradiating means.

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9. Device as claimed in any one of claims 5-8, wherein the first radiation sources are positioned behind the container relative to the container during making of the recording wherein the radiation irradiates the container.

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10. Device as claimed in any one of claims 5-9, comprising selecting means for selecting a part of the recording of a part of the container as assessment part, on the basis of which part the assessment is carried out.

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11. Device as claimed in any one of claims 5-10, wherein the recording means comprise at least one camera.

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12. Device as claimed in any one of claims 7-11, wherein the filter means comprise an optical filter.

- 13. Device as claimed in any one of claims 7-12, wherein the filter means comprise an electronic filter.
- 14. Device as claimed in any one of claims 5-13, further comprising composing means for composing, on the 30 basis of the first and/or second radiation sample and/or predetermined parameters, a robust reference image or a reference image with permissible deviation values, on the

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basis of which image acceptable deviations in the decorative exterior within a series of containers can be taken into account during selection of containers.

- 5 15. Device as claimed in any one of claims 5-14, comprising processing means for producing, on the basis of the radiation sample or the assessment part, a flat representation thereof.
- 16. Device as claimed in any one of claims 5-15, wherein the first comparing means are embodied in order to compare the flat representation to the robust reference image.
- 17. Device as claimed in any one of claims 5-16, comprising second comparing means for comparing a recording of the second recording means to a second reference image or robust reference image for the purpose of detecting deviations on the decorative exterior.

18. Device as claimed in any one of claims 5-17, wherein the orientation determining means determine the orientation on the basis of the recording of the second

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recording means.

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- 19. Device for detecting the possible presence of contamination of a container with a decorative exterior, for instance provided with a labelling and/or relief patterns, for liquids such as a drink such as beer, comprising:
- irradiating means for irradiating the container substantially from the top or the bottom with at least a first wavelength,

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- recording means for recording a radiation sample of radiation after it has passed through at least one wall part of the container,
- comparing means for comparing the sample to a
 5 predetermined reference of the container relative to the
 first recording means during the recording.
 - 20. Device as claimed in claim 19, comprising measures as claimed in one or more of the claims 2-16.